



ANANT ENTERPRISES

Plot No:- 4/1, FII BLOCK,
MIDC, PIMPRI, PUNE-18.

Validation of tool break sensor

PART NAME :- KONA BOTTOM CASE

DATE :- 25/02/24

MACHINE NO :- VMC - 12 MACHINE :- CHIRON FZ-15W

Trails	TOOL BREAK	OK TOOL	Conclusion
1	machine stop Alarm 'Tool Broken	machine run and complete all operation	Tool Brake sensor working properly. Note:- Tool Brake check sensor life will be defined.
2	OK	OK	
3	OK	OK	
4	OK	OK	
5	OK	OK	
6	OK	OK	
7	OK	OK	
8	OK	OK	
9	OK	OK	
10	OK	OK	