

	<u>PREVENTIVE MAINTENANCE CHECK SHEET/REPORT</u>						Month:-
	TPM Date:-						Die Name : 1C1 Bkt
Sr.no.	Parameter	W1	W2	W3	W4	W5	Remark
1	Ejection pin cleaning						
2	Pillor & bush condition						
3	Die surface cleaning						
4	Guide bush condition						
5	Core condition						
6	Core air vents						
7	No. pin punching						
8	Cavity Observetion						
9	Ejection pin level match with die surface.						
10	Draft angle observation						
11	Ejector pin chenge every 6 month						
	Sign						
	TPM Date:-						Die Name : 1C1 Bkt
Sr.no.	Parameter	W1	W2	W3	W4	W5	Remark
1	Ejection pin cleaning						
2	Pillor & bush condition						
3	Die surface cleaning						
4	Guide bush condition						
5	Core condition						
6	Core air vents						
7	No. pin punching						
8	Cavity Observetion						
9	Ejection pin level match with die surface.						
10	Draft angle observation						
11	Ejector pin chenge every 6 month						
	Sign						

Supervisor signature:-

Rev Date: 15.09.2023

Rev No:02