Cast 4 Aluminium Pvt Ltd

D-187/17/1 Five star Industrial area MIDC Shendra, Aurangabad-431154

Doc.No:F/PRD/15
Rev.No.00
01.04.2018

FIRST FIVE PIECE APPROVAL & INPROCESS INSPECTION REPORT

OPERATOR NAME :	अमोल शेंडे	COMPONANT NAME	K70 WHEEL CLUTCH	OPERATION	CNC Turning 1st Set Up
DATE&SHIFT	26/02/24 IST	MACHINE NO.		IST	

Doc.Available On Station:	1) Drawing ✓	2) Control Plan ✓	3) SOP ✓	4) Inspection Agreement ✓	Calibrated Gauges & instruments

SR No.	PRODUCT SPECIFICATION	ACTUAL DIMENSION	CHECKING METHOD	FFPA READING BY INSTRUMENTS					HOURLY READING											
				1	2	3	4	5	8AM	9AM	10AM	11AM	12PM	1PM	2PM	3PM	4PM	5PM	6PM	7PM
1	ID	31.0+0.15/+0.05	PLUG GAUGE/DVC	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
2	ID Chamfer	0.1X45°	VISUAL	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
3	VISUAL	FREE FROM BURR/ RUST/ CRACI	VISUAL	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
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QUALITY LINE INSPECTOR SIGN :

QUALITY INCHARGE SIGN :