Cast 4 Aluminium pvt. Ltd.

Plot 188/5/1 Five Star industrial, Area, M.I.D.C. Shendra Aurangabad - 431 154

Format Number-F/PRD/35
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No	Machine NO	Frequency	PM Point	Specification	Method	Daily check points/ PM of CNC																														
						1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
1	CNC	Daily At the start op shift	Lubrication oil level	As Marked level	Visual																															
2		Daily At the start op shift	Chuck greasing the master jaw	As Marked level	Manual																															
3		Daily At the start op shift	Cutting Tools tighten the tool box ,tool & insert	Locating ok	Manual																															
4		Daily At the start op shift	Hydrolic oil level	As Marked level	Visual																															
5		Daily At the start op shift	Pressure guage check system pressure	30 KG/CM2	Visual																															
6		Daily At the start op shift	Coolant Level	Change coolant	Manual																															
7		Daily At the start op shift	External wiring & cables	No wiring break & fan in operating condition	Visual																															
8		Daily At the start op shift	Cleaning	Clean the turet and sliding guards to remove chips & coolant	Manual																															
8		Daily At the start op shift	stopper Cap	Check if the Stopper cap available andrigidly tightened	Manual																															
		Daily At the start op shift	Jaw Movement	Check if the jaw movement is free by clamping and declamping																																
		SIGN																																		

Checked By: Name/Date: **Varified By: Name/Date:**