<i>(</i>	\sim	Cast 4 Aluminium pvt. Ltd.													Format Number-F/PRD/35																				
			Plot 188/5/1 Five Star industrial, Area, M.I.D.C. Shendra Aurangabad - 431 154																Rev No00 Rev Bo01/04/2018																
No	Machine NO	Frequency	PM Point	Specification	Method										Da	ily ch	neck p	points/ P	M of	CNC													<u> </u>		
	110					1	2	3	4	5	6	7	8	9	10	11	12	13 14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
1		Daily At the start op shift	Lubrication oil level	As Marked level	Visual																														
2		Daily At the start op shift	Chuck greasing the master jaw	As Marked level	Manual																														
3		Daily At the start op shift	Cutting Tools tighten the tool box ,tool & insert	Locating ok	Manual																														
4		Daily At the start op shift	Hydrolic oil level	As Marked level	Visual																														
5	CNC	Daily At the start op shift	Pressure guage check system pressure	30 KG/CM2	Visual																														
6		Daily At the start op shift	Coolant Level	Change coolant	Manual																														
7		Daily At the start op shift	External wiring & cables	No wiring break & fan in operating condition	Visual																														
8		Daily At the start op shift	Cleaning	Clean the turet and sliding guards to remove chips & coolant	Manual																														
			SIGN																																
				Checke	ed By: Name/Date	:															Vari	fied B	y: Nan	ne/Da	ate:										