PREVENTIVE MAINTENANCE CHECK SHEET/REPORT

Month:- March - 2023

			11/3/2024	15/3/24	21/3/24	Die Name & no. XF ICI BUT 1/2	
Sr.no.	Parameter	W1	W2	W3	W4	W5 26/3/24	Remark
1	Ejection pin cleaning		✓	✓	✓	✓	overall Die TPM done & loading (11/3/2024)
2	Air vent cleaning		✓	✓	✓	✓	
3	Pillor & bush condition		✓	✓	✓	✓	overall Die TPM done 15/3/2024
4	Die surface cleaning		✓	✓	✓	✓	
5	Guide bush condition	No production	—	—	—	—	1 NOS Ejector pin Break
6	Core condition		—	—	—	—	New Pin Replace & TPM done 21/3/2024
7	Core air vents		—	—	—	—	
8	No. pin punching		ok	ok	ok	ok	
9	Cavity Observetion		ok	ok	ok	ok	
10	Ejection pin level match with cavity surface.		✓	✓	✓		
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1	Ejection pin cleaning						
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3	Pillor & bush condition						
4	Die surface cleaning						
5	Guide bush condition						
6	Core condition						
7	Core air vents						
8	No. pin punching						
9	Cavity Observetion						
10	Ejection pin level match with cavity surface.						

Supervisor signature:- Pandve