



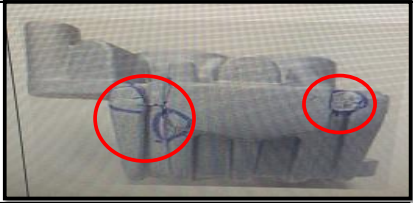

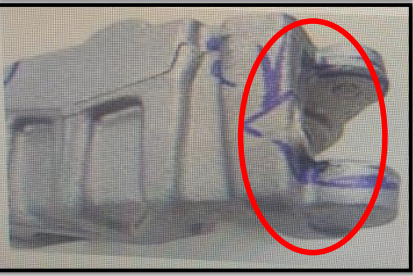





Eye Sequence chart

Doc.No :- FM/IS/01
Rev.No:- 00
Rev.Date :- 22.08.2023

Sr.No	Defect Name	Defect Photo	Inspection Method
1	Catching		Visual
2	sand Effect		Visual
3	Flash		Visual
4	Sand Core Brake Defect		Visual
5	Scoring mark & Damage		Visual
6	Excess Parting Line		Visual
7	Excess Core Paring Line		Visual
8	Excess Core Paring Line		Visual