






WORK INSTRUCTION FOR INSPECTION OF ALL TYPE OF BUMP STOP

WORK INST NO	SHEET NO
2	1

PART NAME / NO :- RUBBER BUSH 53BKZ00102

VISUAL INSPECTION

SR NO	DEFECT	CHECK POINT	PHOTOS	INSPECTION METHOD	FREQUENCY	RESPONSIBILITY	RECORD	
1	NO DEFECT-OK SAMPLE	PART SHOULD BE CHECK AS PER IMAGE		Visual	100%	Operator & In process QA	Operator Inspection Report	
2	AIRTRAP	SHOULD BE FREE FROM AIRTRAP		Visual	100%	Operator & In process QA	Operator Inspection Report	
3	RUBBER CRACK	SHOULD BE FREE FROM RUBBER CRACK		Visual	100%	Operator & In process QA	Operator Inspection Report	
4	UNDER CURE MOULDING	SHOULD BE FREE FROM SHORT MOULDING		Visual	100%	Operator & In process QA	Operator Inspection Report	
5	FLOW MARKS	SHOULD BE FREE FROM FLOW MARKS		Visual	100%	Operator & In process QA	Operator Inspection Report	
6	FLASHES	SHOULD BE FREE FROM FLASHES		Visual	100%	Operator & In process QA	Operator Inspection Report	
7	RUBBER SHORT MOULDING	SHOULD BE FREE FROM SHORT MOULDING		Visual	100%	Operator & In process QA	Operator Inspection Report	
8	EXCESS DEFLASHING	SHOULD BE FREE FROM EXCESS DEFLASHING		Visual	100%	Operator & In process QA	Operator Inspection Report	
KIRAN	KIRAN	P.L.MALANI						
PREP BY	CHKD BY	APPD BY						