

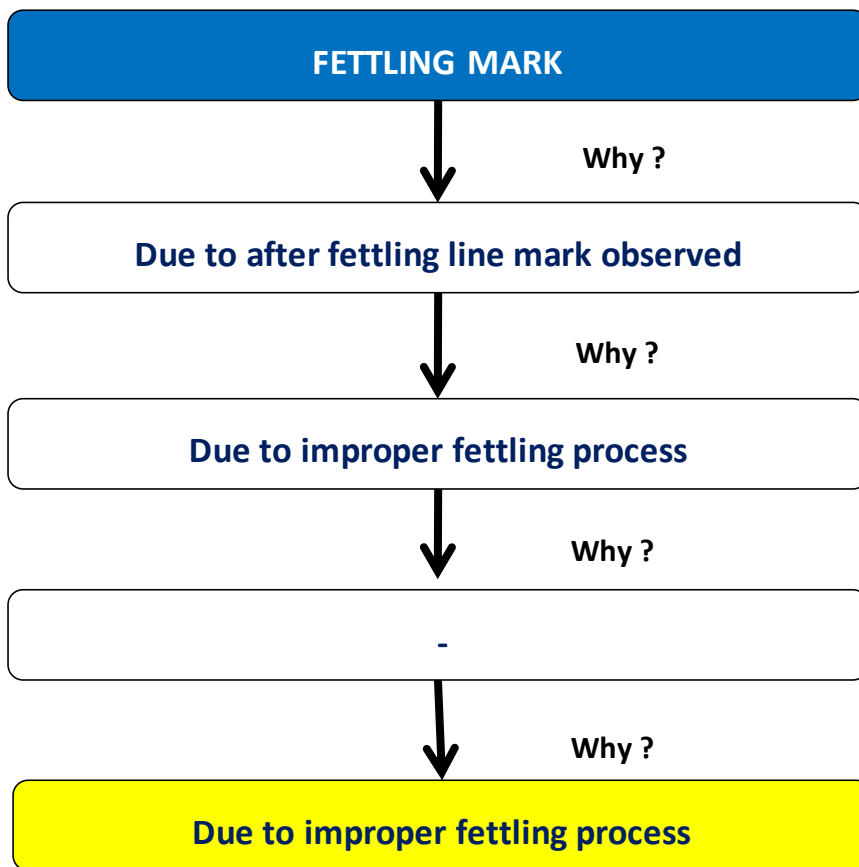
1.0 Route cause analysis

Part Description : TVS RESERVOIR CAP

Problem : FETTLING MARK

Rej Qty	18141
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QA Analysis - Why? Why?



DEFECT LOCATION



ACTION PLAN – SUMMARY



Part Description : TVS RESERVOIR CAP

Problem : **FETTLING MARK**

Permanent Corrective action

Sr. No.	Action plan	Action taken by	Target Date	Completion Status	Resp.
1	Fettling belt to be changed from 120 grade to 150 grade for smooth buffing	Rajesh & Mane	May'24	Closed	Mane
2	Briefing the quality requirement for fettling operator, inspector & ware house in-charge based on defect details and actual part	Rajesh & Mane	May'24	Closed	Mane
3	To display the one lesson point at the fettling stage and ware house area.	Rajesh & Mane	May'24	Closed	Mane

**THANK
YOU**

