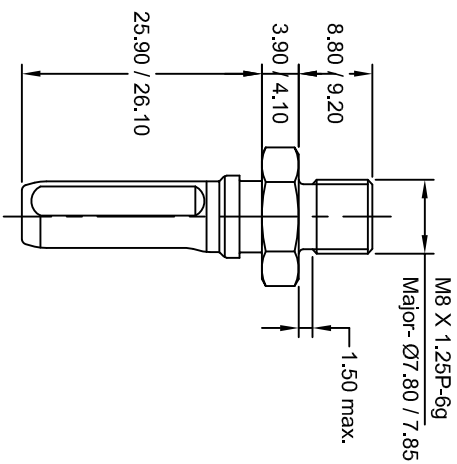
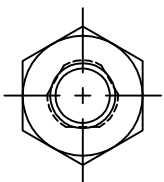


CONTROL PLAN




Material: 15B25

Product Control

Sr. No.	Parameter	Tolerance	SPL Characteristics	Inspection Method	Sampling (Freq. N / Hrs)		Record Y/N	Control Method	Reaction Plan	Revision Details			Design	DEV	QA			
					Operator	Inspector				Rev.	Date	Revision Details						
1	Threading	M8 X 1.25P-6g		T R G	5 Nos/1 Hrs	5 Nos/4 Hrs		Y	First Piece Approval In-process & Inspection Report	If not ok then Reject, Rework, Sorting, Re-inspection	00	08.03.2021	New Release					
2	Major Diameter	7.80 / 7.85		Micrometer	5 Nos/1 Hrs	5 Nos/4 Hrs												
3	Thread Gap	1.50 max.		Vernier	5 Nos/1 Hrs	5 Nos/4 Hrs												
Notes: 1. All Dimensions are in mm. 2. Keep all Material, Dies, Drawings in proper place. 3. Burr, Rust, Crack, Pitted & Rolling marks not Allow. 4. Rejection & Rework must be recorded in RG-QA-007 (S). 5. First Piece & In-process Inspection must be recorded in QAVR/02A.										Customer Code	520AG00112	Net Wt.: 16.50 gms	Scale : NTS					
Next Operation: Heat Treatment										Machine	Thread Rolling M/c							
										Operation	Threading							
										Title	Anchor Pin Ø8.00							
										MEPL Code	B490-TH							


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