



HARSHAD ENGG. COMPANY

W 14 Satpur MIDC
Nashik

DAILY PREVENTIVE MAINTENANCE CHECKLIST

HEC/PRD/02

REV.NO. 03,

ISSUE DATE : 10/05/2024

Name of Machine		Tapping Machine										Machine No.										Month										
Preventive Maintenance		Completed <input checked="" type="checkbox"/>																														
Sr no	Check points	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
1	Spindle runout 0.10 Max (By mandrel & Dial after 6 day)	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/	/
2	Lubrication																															
3	Checking of tap																															
4	Collet Cleaning																															
5	Checking tapping attachement & adaptor																															
6	Belt tension checking																															
7	Tap spindle Conc. Wrt Collet/Mandrel																															
8	Clear all rework material at the end of shift																															
9	Poka-yoke Verification (Tapping life decided to be followed)																															
10	Tapping attachment reverse forward limit switch condition																															
Checked By / Sign.																																

Verified By (DH) PRD / Sign :

Date	Rev. No.	Details	Remarks
13.12.2017	1	New Release	PDJ
28.06.2019	2	Spindle run out checking added	vsk