



O.P.L (One Point Lesson)		
Basic Knowledge:	Improvement Case: ✓	Trouble Shooting Case:
OPL Theme: To avoid model mix up while material movement at furnace exit point	Lesson No: 183	Date: 12.05.2024
BEFORE	AFTER	
		
Impact : While line change over when furnace operator goes for material movement another model parts get drop. Small trolley used is not carry enough spring and there arise chance for mix up	Corrective Action: Large bin will be kept at exit of furnace which avoid frequent transportation and could store more spring at time and operator could easily work on it while change over	