

O.P.L (One Point Lesson)

Basic Knowledge:

Improvement Case: ✓

Trouble Shooting Case:

OPL Theme: To carry out 100% inspection at final oiling stage to avoid other model spring mix up

Lesson No: 184

Date: 12.05.2024

BEFORE

AFTER



Impact : Free length (mix up) is not checked at final oiling stage

Corrective Action: 100% mix up is checked on final oiling stage by making spring stand vertical on plate.