80	Length, Wavyness Checking	Length Gauge Surface Plate	1	Free Length	-	-	464.5 + 4.0/-0.0	Gauge	- 100%	Each Lot	Data Sheet
			2	Wavyness	-	-	Not Allowed	Surface Plate			
			3	Appearance			Coil bend Not allowed	Gauge	10	Hour	
90	Surface Finish- Oiling	-	1	Appearance	-	-	Proper anti rust oil film on part	VISUAL	100%	Each Lot	