	80	Length, Wavyness Checking	Length Gauge Surface Plate	1	Free Length	•	-	464.5 + 4.0/-0.0	Gauge	- 100%	Each Lot	Data Sheet
				2	Wavyness	•	-	Not Allowed	Surface Plate			
	90	Surface Finish- Oiling	•	1	Appearance			Proper anti rust oil film on part	VISUAL	100%	Each Lot	-