

50	Shotpeening	Shotpeening Machine	1	Coverage	-	-	90% Min.	VISUAL	Once	Per Lot	Data Sheet		REWORK
			2	Almen Arc Height	-	-	0.30~0.40 mm	Dial Gauge	Once	Per Shift	Data Sheet	-	REWORK
			3	-	Peening Time		15~20 Minutes	Timer	Once	Per Lot	Data Sheet	-	REWORK
60	Strain-aging	Conveyor Furnace	1	-	Time	-	15~20 Minutes	Timer	Once	Per Lot	Data Sheet	FOR CYCLE TIME MONITORING TIMER PROVIDE	REWORK
			2	-	Temp.	-	260° ± 10°C	Temp. Controller	Once	Per Lot	Data Sheet	Temp. More Or Less Buzzer provided for detection	REWORK
			3		Appearance		Conveyor belt damage not allowed	Visual with Complete rotation	Once	Per Shift	----		