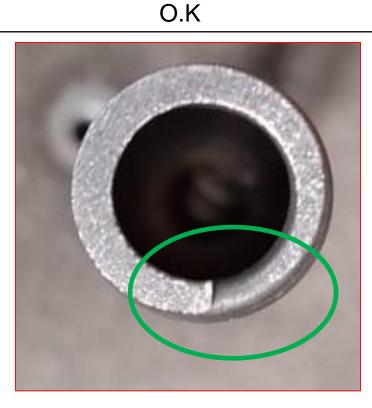
Sagar Springs Pvt Ltd

O.P.L (One Point Lesson)		
Basic Knowledge:	Improvement Case: √	Trouble Shooting Case:
OPL Theme: Grinding Angle maintaining	Lesson No: 187	Date: 01.06.2024

Not O.K







Corrective Action: * At Grinding stage Grinding angle maintained from 320° minimum