

O.P.L (One Point Lesson)

Basic Knowledge:

Improvement Case: ✓

Trouble Shooting Case:

OPL Theme: Grinding Angle maintaining

Lesson No: 187

Date: 01.06.2024

Not O.K

O.K



Impact: * At Grinding stage Grinding angle maintained from 300° to 350°

Corrective Action: * At Grinding stage Grinding angle maintained from 320° minimum