BEFORE-AFTER SHEET

BEFORE	AFTER	AFTER1
		1.Poka-yoke to be trial out for 500 nos. to adding extra face operation during hard track & i/d finish operation for out parts OR **AFTER2** 2.Collet clamping and resting to be studied & implement for on off issue of resting.
Resting area less and no relive in jaws.	Increase resting area and provided relive in jaws.	

TPM - The Prime Mover Towards Excellence