



SET-UP APPROVAL REPORT

PART NO.		W/O NO.	M/S BELLITE SPRINGS PVT. LTD. L-11/2/2, WALUJ MIDC, AURANGABAD	
M/C NO. :		OPER :		
DATE :		SHIFT :		
SR. NO	A) PROCESS PARAMETERS	SPEC	Observation	Remark
1. COILLING STAGE				
1	PART PER MINUTE (PPM)			
2	WIRE GUIDE GROOVE SIZE			
3	FORK GROOVE SIZE			
4	ROLLER GROOVE SIZE			
5	VISUAL APPEARANCE			
2. STRESS RELEIVING STAGE				
1	1ST ZONE TEMP			
2	2ND ZONE TEMP			
3	TIME			
3. GRINDING STAGE				
1	MOTOR RPM			
2	GRINDING DISK RPM			
3	WHEEL DRESSING			
4	CYCLE TIME			
5	DISK O D			
6	DISK THICKNESS			
7	DISK HOLE SIZE			
8	VISUAL APPEARANCE			
4. SCRAGGING STAGE				
1	FIXTURE HEIGHT			
2	FIXTURE ID			
3	PIN O D			
4	VISUAL APPEARANCE			
Remarks : Accept/Reject				Operator Sign. :
Reason :				Inspected by :

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