

ADVENTECH AUTO INDUSTRY

HOURLY INSPECTION REPORT

Doc. No. : I/04/10  
Rev. no. : 00  
Date : 01/09/2023

Part Name :- Housing Clutch Part No. :- 520FW00602 Mod.No.-D Shift :- 1st DATE 16/06/24

SR.NO.	PARAMETER	CHECKING METHOD	TIME							REMARKS								
			7	8	9	10	11	12	1		2	3	4	5	6	7		
1	Dia. 24	DVC	24.03	24.06	24.04	24.03	24.02	24.03	24.03	24.03	24.03	24.04	24.06	24.05	24.09	24.08	24.04	OK
2	Dia. 28 +0.025/+0.05	Plug Gauge	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
3	Dimm. 57.5 ± 0.2	Height Gauge	57.53	57.55	57.51	57.56	57.58	57.49	57.51	57.48	57.51	57.48	57.51	57.53	57.55	57.53	57.51	OK
4	Dimm. 35	Height Gauge	35.01	35.02	35.03	35.03	35.01	35.03	35.01	35.03	35.01	35.03	35.04	35.01	35.03	35.01	35.03	OK
5	Chf. 0.1 X 45°	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
6	Dal. 32.60 +0.043/+0.059	APG	32.66	32.648	32.64	32.648	32.644	32.643	32.648	32.648	32.648	32.646	32.645	32.648	32.643	32.64	32.64	OK
7	Dimm. 66	Height Gauge	66.03	66.01	66.02	66.01	66.03	66.04	66.05	66.01	66.03	66.02	66.02	66.01	66.05	66.01	66.01	OK
8	Dimm. 19.50 + 0.4	Height Gauge	19.53	19.54	19.51	19.55	19.51	19.53	19.54	19.53	19.54	19.52	19.54	19.54	19.53	19.51	19.55	OK
9	Dal. 6.0	DVC/Plug Gauge	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
10	Dimm. 42.50	Height Gauge	42.53	42.51	42.53	42.51	42.52	42.51	42.53	42.50	42.51	42.50	42.51	42.53	42.53	42.54	42.51	OK
11	Dal. 100.50 + 0.2	Plug Gauge	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
12	Width 1.6 + 0.2	DVC/Gauge	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13	Dal. 104.5 ± 0.15	DVC	104.03	104.02	104.03	104.06	104.02	104.05	104.05	104.05	104.05	104.03	104.02	104.01	104.01	104.04	104.03	OK
14	Dimm. 7.50 - 0.1	Height Gauge	7.46	7.48	7.44	7.49	7.48	7.49	7.48	7.49	7.48	7.44	7.45	7.44	7.42	7.43	7.46	OK
15	Dimm. 3.5 +0.2/+0.1	Height Gauge	3.51	3.63	3.65	3.62	3.63	3.62	3.63	3.62	3.63	3.64	3.62	3.65	3.61	3.63	3.61	OK
16	Dimm. 9 ± 0.15	Height Gauge	9.03	9.06	9.05	9.08	9.03	9.06	9.05	9.05	9.05	9.06	9.07	9.04	9.03	9.01	9.03	OK
17	Chf. 1 X 45°	Visual	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Approved By: 

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