


ADVENTECH AUTO INDUSTRY		INPROCESS SETTING APPROVAL & INSPECTION REPORT										Doc. No. :- F/QA/03 00	Rev. no. :- Date :-
Part Name :- Housing Clutch		Part No. :- 520FW00602	Mod.No.-D			Shift :- 2 nd			DATE: 12-6-22				
SR.NO.	PARAMETER	CHECKING METHOD	SETTING/First Five Piece Approval					Two Hour Inspection Record					REMARK
			1	2	3	4	5	1	2	3	4	5	
1	Dia. 24	DVC						24.14	24.15	24.24	22.92	22.22	OK
2	Dia. 28 +0.025/+0.05	Plug Gauge						OK	OK	OK	OK	OK	OK
3	Dimn. 57.5 ± 0.2	Height Gauge						57.53	57.55	57.55	57.52	57.55	OK
4	Dimn. 35	Height Gauge						35.03	35.05	35.07	35.05	35.05	OK
5	Chf. 0.1 X 45°	Visual						OK	OK	OK	OK	OK	OK
6	Dai. 32.60 +0.043/+0.059	APG						OK	OK	OK	OK	OK	OK
7	Dimn. 66	Height Gauge						66.05	66.03	66.05	66.03	66.04	OK
8	Dimn. 19.50 + 0.4	Height Gauge						19.62	19.60	19.61	19.62	19.62	OK
9	Dai. 6.0	DVC/Plug Gauge						6.04	6.05	6.03	6.03	6.03	OK
10	Dimn. 42.50	Height Gauge						42.52	42.48	42.45	42.48	42.48	OK
11	Dai. 100.50 + 0.2	Plug Gauge						OK	OK	OK	OK	OK	OK
12	Width 1.6 + 0.2	DVC/Gauge						OK	OK	OK	OK	OK	OK
13	Dai. 104.5 ± 0.15	DVC						104.52	104.55	104.55	104.52	104.55	OK
14	Dimn. 7.50 - 0.1	Height Gauge						7.48	7.45	7.48	7.45	7.48	OK
15	Dimn. 3.5 +0.2/+0.1	Height Gauge						3.63	3.65	3.66	3.67	3.65	OK
16	Dimn. 9 ± 0.15	Height Gauge						9.03	9.05	9.03	9.05	9.03	OK
17	Chf. 1 X 45°	Visual						OK	OK	OK	OK	OK	OK
Prepared By : 			Approved By : 