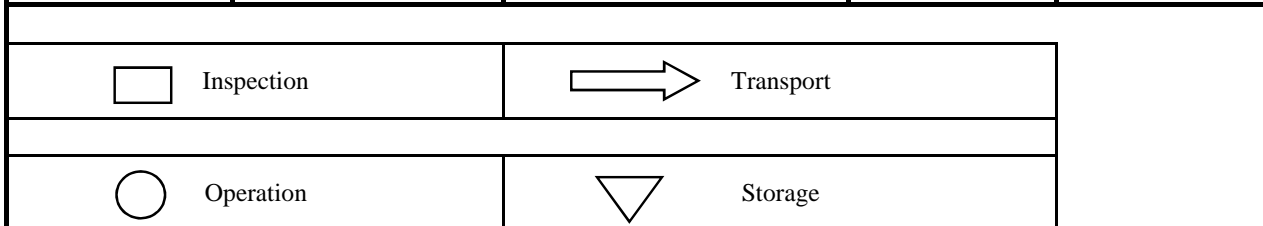


Opn. No.	Operation	Location / Machine	Material Handling	SPC STN.
10	Inward Inspection	M/s. SHARP ENGINEERS	Trays / Trolleys	-
20	Paring	M/s. SHARP ENGINEERS	Trays / Trolleys	-
30	Normalizing	Outsource	Trays / Trolleys	-
40	C.N.C---1st	M/s. SHARP ENGINEERS	Trays / Trolleys	-
50	C.N.C---2nd	M/s. SHARP ENGINEERS	Trays / Trolleys	-
60	C.N.C---3rd	M/s. SHARP ENGINEERS	Trays / Trolleys	-
70	Final Inspection	M/s. SHARP ENGINEERS	Trays / Trolleys	-
80	PDI	M/s. SHARP ENGINEERS	Trays / Trolleys	-
90	Packing & Forwarding	M/s. SHARP ENGINEERS	POLITHING BAG	-



Prepared By - Mr.Prashant Kamble Approved By - Mr.Ashwin Shikare