

HTA 7091 – Endurance → HTA Improvement Actions

CUSTOMER: ENDURANCE TECHNOLOGIES LIMITED

PART NAME: DUST SEAL

PART NO: 520GA00202

MATERIAL:ILP71

HTA REF:HTA 7091

COMPLAINT: METAL PART MISSING

QUANTITY: 1 No

CONTAINMENT LOT DETAILS

We have dispatched the cut off , below are the Lot details

Part No: 520GA00202

HTA REF: 7091

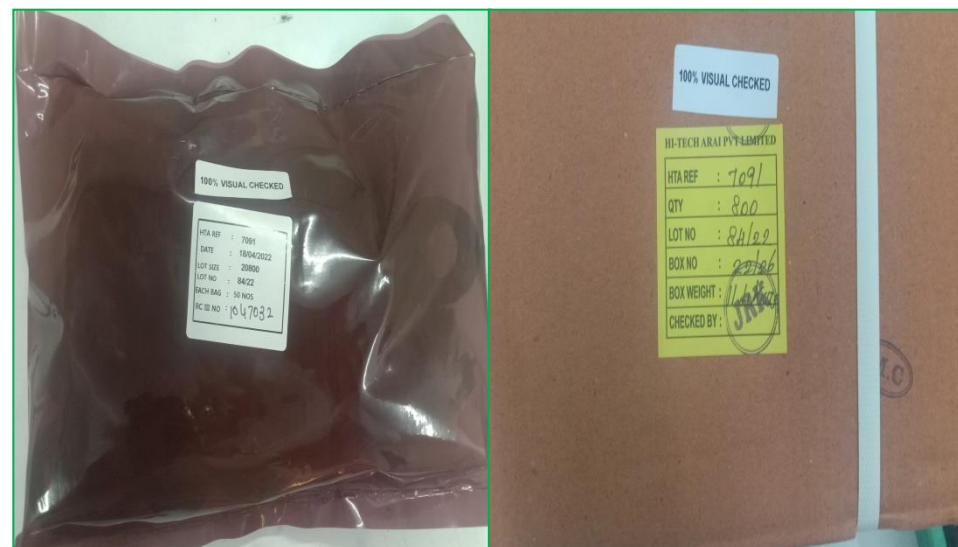
Lot no: 84/22

Invoice no: 223308608

Invoice Date: 21.04.2022

Quantity: 6400 No's

NG PART DETAILS & IMMEDIATE CONTAINMENT ACTION



Improvement–Trimming Process

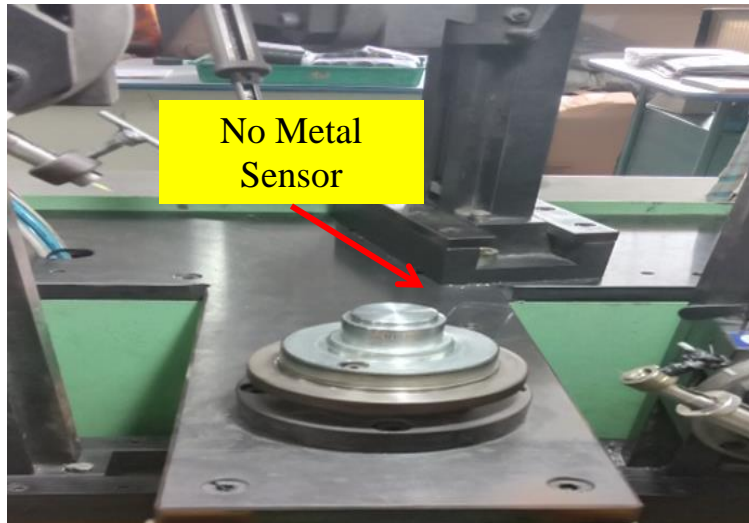
Process
Trimming

Concern Identified
Product Found without metal insert

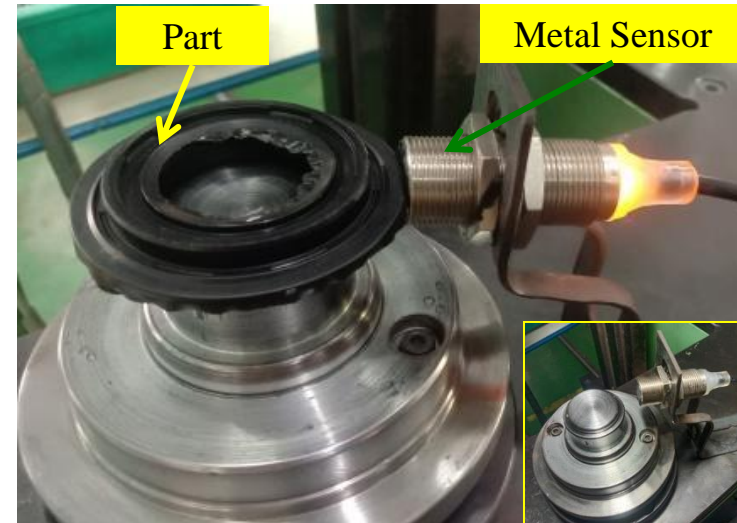
Improvement
Metal Checking sensor implemented in the trimming process to avoid outflow of without metal insert part.

Before

After



In Trimming Process earlier there is no metal checking sensor available



1. Metal Checking sensor introduced in the trimming process.
2. If without metal part is placed in the anvil. Trimming will not happen

Training Record

HI-TECH ARAI PVT LTD
TRICHY

Page No : 1 of 1

DATE : 21.04.2022

TRAINING ATTENDANCE SHEET

CUSTOMER NAME : ENDURANCE TECHNOLOGIES

HTA REF : 7091

PART NAME :DUST SEAL

TYPE OF REJECT : INSIDE METAL MATERIAL ISSUE (SHELL MISS) in Dust seal

TRAINING TOPIC :

1.தீவிரம் காலை வேலை தொடங்குவதற்கு முன் TVT Machine ல் SENSOR-CONDITION CHECK செய்து Sensor work செய்கிறதா என உறுதி செய்த பின்னரே வேலையை தொடங்க வேண்டும்

TRAINER'S DETAILS

SL.NO	NAME	SIGN
1	G.SARAVANAN	
2	S.RAJESH	
3	A.KANAGASABAPATHI	

DEPT : Three arm vertical trimming

TRAINEE'S DETAILS

SL.NO	NAME	SIGNATURE	SL.NO	NAME	SIGNATURE
1	T.DIVAKAR				
2	A.GOKUL				
3	A.GEORGE BENNY				
4	P.MANOJ				
5	S.RAKUMAR				
6	P.VINOTHKUMAR				
7	M.SUDARSAN				
8	T.SHANMUGA PRIYAN				
9	K.MURUKESAN				
10	B.SANTHOSHKUMAR				
11	J.SANTHOSH				
12					

A.KANAGASABAPATHI
PREPARED BY

G.SARAVANAN
CHECKED BY

HI-TECH ARAI PVT LTD
TRICHY

Page No : 1 of 1

DATE : 21.04.2022

TRAINING ATTENDANCE SHEET

CUSTOMER NAME : ENDURANCE TECHNOLOGIES

HTA REF : 7091

PART NAME :DUST SEAL

TYPE OF REJECT : INSIDE METAL MATERIAL ISSUE (SHELL MISS) in Dust seal

TRAINING TOPIC :

1.HTA 7091 SIZE INSPECTION பார்க்கும் பொழுது எந்த விதமான குறைபாடுகள் இல்லாமல் INSPECTION பார்க்கு NEXT PROCESS க்கு அனுப்ப வேண்டும்.
2.HTA 7091SIZE INSPECTION பார்க்கும் பொழுது SHELL இருக்கிறதா என 100% உறுதி செய்த பின்னரே NEXT PROCESS க்கு அனுப்ப வேண்டும்.

TRAINER'S DETAILS

SL.NO	NAME	SIGN
1	G.SARAVANAN	
2	S.RAJESH	
3	A.KANAGASABAPATHI	

DEPT : 100 % VISUAL INSPECTION

TRAINEE'S DETAILS

SL.NO	NAME	SIGNATURE	SL.NO	NAME	SIGNATURE
1	A.ARIVAZHAGAN		16	M.LOKESWARAN	
2	LJAYAKUMAR		17	K.VASUDEVAN	
3	D.DINESH		18	T.PRIYA	
4	R.PONRAMU		19	N.MANIMEKALAI	
5	R.VIJAYAKUMAR		20	B.SNEKA	
6	G.ASWIN		21		
7	C.MANIKANDAN		22		
8	S.JAYAPRASANNA		23		
9	S.VIGNESWARAN		24		
10	P.RAHUL		25		
11	T.LOGANATHAN		26		
12	E.EDWIN		27		
13	P.SARAVANAN		28		
14	Y.SATHISH PILOT		29		
15	K.VIJAYRAHUL		30		

A.KANAGASABAPATHI
PREPARED BY

G.SARAVANAN
CHECKED BY

HTS-HTA
TRICHY

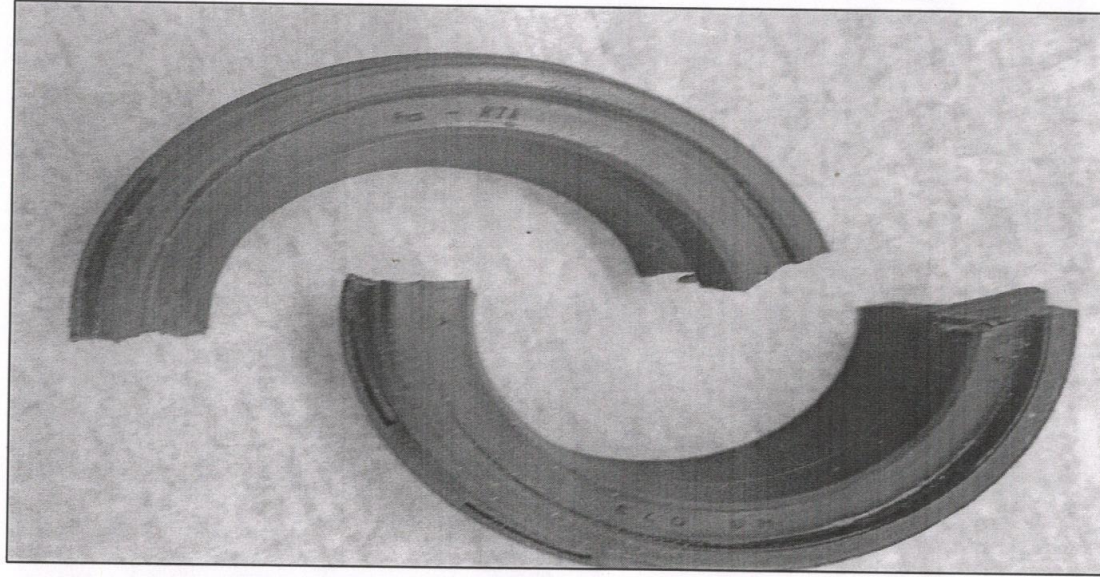
ONE POINT LESSON

OPL NO : 26

**INSIDE METAL MATERIAL ISSUE (MISSING)
DUST SEAL HTA 7091**

Date : 21.04.2022

CUSTOMER : ENDURANCE TECHNOLOGIES



HTA 7091 SIZE INSPECTION பார்க்கும் பொழுது எந்த விதமான குறைபாடுகள்
All Rubber இல்லாமல் INSPECTION பார்த்து **NEXT PROCESS** க்கு அனுப்ப வேண்டும்.

Akathi
Prepared by

A.Kanagasabapathi

AS
Checked by
G.Saravanan

THANKS