



ADVANTECH AUTO INDUSTRY

Doc. No. F/QA/03/A
Rev. No. 00
Rev. Date - 01/09/22

M - 89, MIDC, WALUJ , AURANGABAD

INPROCESS INSPECTION REPORT

Machine Name :- PDC-4	Part Name :- Primary Lever C101	RM Supplier Name :- GRF
Date :- 23/07/24	Part No. :- B2BP010030	
Shift :- IST	Rev. No. :- A	Heat No :- F7-061

SR. NO.	Parameter	Specification	Inspection Method	Time			Remark
				Start	Middle	End	
1	Boss Thickness Dimn.	11.0 +0.5	DVC	11.11	11.09	11.11	OK
2	Pin ID 7.0±0.2	7.0±0.2	DVC	7.16	7.18	7.17	OK
3	Ball ID	10.5	DVC	10.53	10.58	10.53	OK
4	Sphere Dia	20	DVC	19.98	19.96	20.01	OK
5	Lug Height	10	DVC	10.06	10.08	10.03	OK
6	Part Weight	0.0916kg	Weighing Scale	0.0904	0.0913	0.090	OK
7	Blow Hole	Not Allowed	Visual	OK	OK	OK	OK
8	Non-filling	Not Allowed	Visual	OK	OK	OK	OK
9	Crack	Not Allowed	Visual	OK	OK	OK	OK
10	Bend	Not Allowed	Visual	OK	OK	OK	OK
11	Cold Shut	Not Allowed	Visual	OK	OK	OK	OK
12	Shrinkage	Not Allowed	Visual	OK	OK	OK	OK
13	Heat Chek mark	Not Allowed	Visual	OK	OK	OK	OK
14	Catching	Not Allowed	Visual	OK	OK	OK	OK
15	Dent/Damage	Not Allowed	Visual	OK	OK	OK	OK
16	Excess Material	Not Allowed	Visual	OK	OK	OK	OK
17	Pin Mark/Ejector	Not Allowed	Visual	OK	OK	OK	OK
18	Broken	Not Allowed	Visual	OK	OK	OK	OK
19	Flash	Not Allowed	Visual	OK	OK	OK	OK

Inspected By :-

Approved By :-