



ADVANTECH AUTO INDUSTRY

Doc. No. F/QA/03/A
Rev. No. 00
Rev. Date - 01/09/22

M - 89, MIDC, WALUJ , AURANGABAD

INPROCESS INSPECTION REPORT

Machine Name :- <u>PDC-3</u>	Part Name :- <u>Primary Lever C101</u>	RM Supplier Name :- <u>SKR</u>
Date :- <u>18/06/24</u>	Part No. :- <u>B2B0P10030</u>	
Shift :-	Rev. No. :- <u>A</u>	Heat No :- <u>F1-135</u>

SR. NO.	Parameter	Specification	Inspection Method	Time			Remark
				Start	Middle	End	
1	Boss Thickness Dimn.	11.0 +0.5	DVC	11.03	11.07	11.06	OK
2	Pin ID 7.0±0.2	7.0±0.2	DVC	7.13	7.16	7.18	OK
3	Ball ID	10.5	DVC	10.48	10.50	10.53	OK
4	Sphere Dia	20	DVC	19.98	20.01	20.06	OK
5	Lug Height	10.5	DVC	9.96	9.98	9.96	OK
6	Blow Hole	Not Allowed	Visual	OK	OK	OK	OK
7	Non-filling	Not Allowed	Visual	OK	OK	OK	OK
8	Crack	Not Allowed	Visual	OK	OK	OK	OK
9	Bend	Not Allowed	Visual	OK	OK	OK	OK
10	Cold Shut	Not Allowed	Visual	OK	OK	OK	OK
11	Shrinkage	Not Allowed	Visual	OK	OK	OK	OK
12	Heat Chek mark	Not Allowed	Visual	OK	OK	OK	OK
13	Catching	Not Allowed	Visual	OK	OK	OK	OK
14	Dent/Damage	Not Allowed	Visual	OK	OK	OK	OK
15	Excess Material	Not Allowed	Visual	OK	OK	OK	OK
16	Pin Mark/Ejector	Not Allowed	Visual	OK	OK	OK	OK
17	Broken	Not Allowed	Visual	OK	OK	OK	OK
18	Flash	Not Allowed	Visual	OK	OK	OK	OK

Smeul
Inspected By :-

[Signature]
Approved By :-