1- Rusted Clutch Plate RM cleaning will started after grinding process avoiding to rust issue at customer end..

2- 100% Inspection after cleaning process

Deviation Mail screen shot for reference only

RE: Raw Material Thickness Information for Plate Clutch K70 - Message (HTML)	– 0 ×
RE: Raw Material Thickness Information for Plate Clutch K70 - Message (HTML)	۷
Image: Constraint of the constraint	
From: Parvinder Singh [pssingh 1@endurance.co.in] To: Reetu Negi; qualitypantnagar@citizencomponents.com Cc: Manjit Singh; Poonam .; Deep Maurya; Dheeraj Mittal; Sandeep Anand; citizenexports; Animesh Kumar; Amit Kachroo Subject: RE: Raw Material Thickness Information for Plate Clutch K70	Sent: Tue 17-May-22 10:06 PM
Dear Sir, In trailing mail, Maintain planashing depth <mark>in b/w (0.20 to 0.25) mm.</mark> Regards Parvinder Singh	
From: Parvinder Singh Sent: Wednesday, May 18, 2022 10:04 AM To: Reetu Negi; qualitypantnagar@citizencomponents.com Cc: Manjit Singh; Poonam .; Deep Maurya; Dheeraj Mittal; Sandeep Anand; citizenexports; Animesh Kumar; Amit Kachroo Subject: RE: Raw Material Thickness Information for Plate Clutch K70 Dear Yogesh, As per trailing mail request for the K-70 plate clutch deviation. Requested thickness band 1.6 +/-0.13 mm is not acceptable against specification 1.60+0.10 mm. Final acceptable size is 1.58 mm , plate thickness less than 1.58 mm were rejected, maintain planashing depth in b/w (0.15 to 0.20) mm. Thanks & regards Parvinder singh	
From: Reetu Negi Sent: Saturday, May 7, 2022 5:09 PM To: <u>qualitypantnagar@citizencomponents.com</u> Cc: Parvinder Singh; Manjit Singh; Poonam .; Deep Maurya; Dheeraj Mittal; Sandeep Anand; citizenexports; Animesh Kumar; Amit Kachroo	