

ACTION EVIDENCIES --- Detection

BEFORE

Accrete, E-31		Sampling Plan		Rev-00 Date-04-08-2022
AS PER IS STANDERD: - IS-9001-2015				
Sr. No.	LOT SIZE	SAMPLING SIZE		
		LEVEL S4	LEVEL-II	
01	02 TO 08	02	02	
02	09 TO 15	02	02	
03	16 TO 25	03	05	
04	26 TO 50	05	08	
05	51 TO 90	05	13	
06	91 TO 150	08	20	
07	151 TO 250	13	32	
08	251 TO 500	13	50	
09	501 TO 1200	20	80	
10	1201 TO 3200	32	125	
11	3201 TO 10000	32	200	
12	10001 TO 35000	50	315	

1) For visual inspection select the samples from LEVEL-II.
 2) For dimensional inspection select the samples from LEVEL-S4.
 3) If the nos of accepted samples are equal to the sample size, lot shall be accepted.
 4) If the nos of accepted samples are less than the sample size, lot shall be rejected.
 & 100% inspection to be carried out for these rejected lots.

alt
04/08/22

AFTER

ACCRETE E-31		Sampling Plan		Rev.No-01: Rev date -21/07/2024
AS PER IS STANDERD: - IS-9001-2015				
Sr. No.	LOT SIZE	SAMPLING SIZE		
		LEVEL S4	LEVEL-II	
01	02 TO 08	04	04	
02	09 TO 15	04	04	
03	16 TO 25	06	10	
04	26 TO 50	10	16	
05	51 TO 90	10	26	
06	91 TO 150	16	40	
07	151 TO 250	26	64	
08	251 TO 500	52	100	
09	501 TO 1200	60	160	
10	1201 TO 3200	64	250	
11	3201 TO 10000	64	400	
12	10001 TO 35000	100	630	

1) For visual inspection select the samples from LEVEL-II.
 2) For dimensional inspection select the samples from LEVEL-S4.
 3) If the no's of accepted samples are equal to the sample size, lot shall be accepted.
 4) If the no's of accepted samples are less than the sample size, lot shall be rejected.
 & 100% inspection to be carried out for these rejected lots.

Prepared By *stew* Approved By *EM*

Before DU Bush Od checking Sampling Plan 26/500 Nos.is not adequate to detect .

After DU Bush Od checking Sampling Plan 52/500 Nos.