

Action Plan Evidence – Short length

Plant/Shop : M/s Accrete Pvt. Ltd. (T I)

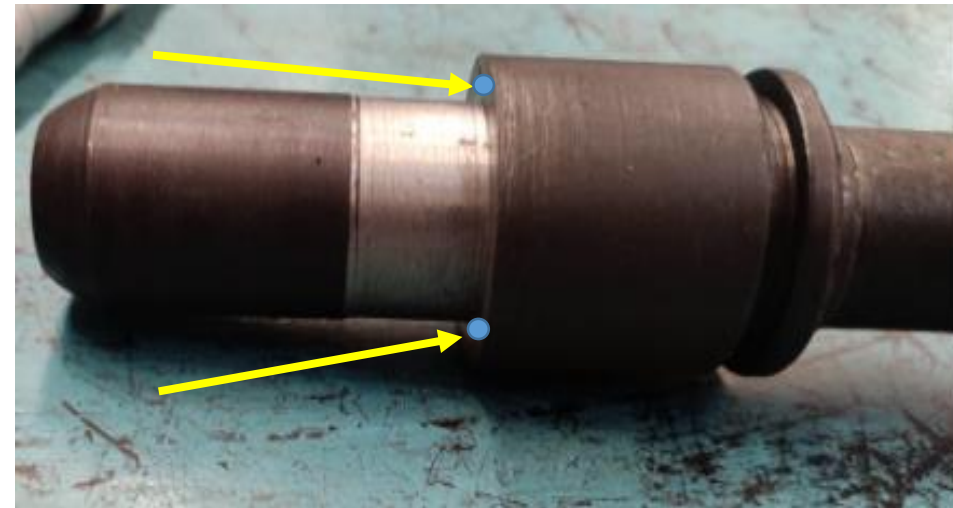
Implementation—03-07-2024

Impl.-CNC Stopper material & design Modified

BEFORE



AFTER



For old Stopper, the material used was M S & Not proper hard . It was causing stopper wear.

The Carbide material was used for the new stopper & made Properly hard (50 to 65 HB) & to prevent loose burr from sticking to the stopper, Also Provision was made for the coolant to come out from the stopper.