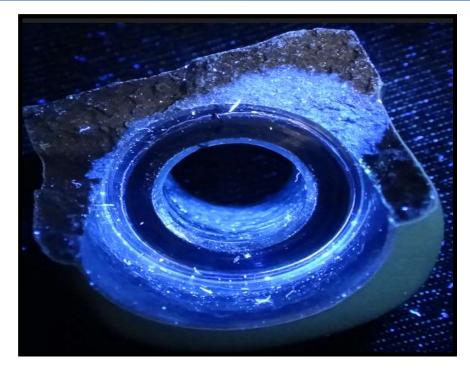


Countermeasure





Machining oil layer was found to be present in some thread area.

Hot water cleaning started at 40~50° degree temperature for avoid oil content from part