SANGKAJ ENGINEERING PVT. LTD.

JOB SET UP APPROVAL

DATE:-

Format No. :- SEPL/PRD/05
REV.NO. :- 02
REV. DATE:- 08-06-2024

SHIFT:-

1 **PART NUMBER :-**
2 **PART NAME :-**
3 **OPERATION NUMBER :-**
4 **OPERATION NAME :-**
5 **MACHINE NUMBER:-**
6 **MACHINE NAME :-**
7 **OPERATOR NAME:-**
8 **PROGRAMME NO:-**

ENSURE CURRENT SETUP THINGS :	Mfg Process drawing	Component	Calibrated Gauges/Instrument	Tool	Rej. In red bin
REMOVED EARLIER SETUP THINGS :	Mfg Process drawing	Component	Calibrated Gauges/Instrument	Tool	Rej. In red bin

PROCESS PARAMETERS				SAMPLE OBSERVATION					Remark
SR. NO.	PARAMETER AS PER CONTROL PLAN	SPECIFICATION AS PER CONTROL PLAN	INSPECTION METHOD	1	2	3	4	5	
1	Maximum 50mic wear offset interlocking activation		CNC Program	Activated / Not activated					
2	Kindly ensure the condition of tool holders.		By tighting tools	Ok / Not Ok					
3									
4									
5									
6									
7									
8									
9									
10									
11									

FIRST FIVE PIECE

PRODUCT PARAMETERS				SAMPLE OBSERVATION					Remark
SR. NO.	PARAMETER AS PER CONTROL PLAN	SPECIFICATION AS PER CONTROL PLAN	INSPECTION METHOD	1	2	3	4	5	
1									
2									
3									
4									
5									
6									
7									
8									
9									

QC ENGG/SUPERVISOR.:- **OPERATOR:-** **PRD. ENGG/SUPERVISOR.:-**

LAST FIVE PIECE

COMPONENT PARAMETERS				SAMPLE OBSERVATION					REMARK
SR. NO.	PARAMETER AS PER CONTROL PLAN	SPECIFICATION AS PER CONTROL PLAN	TOLERANCE AS PER SET-UP APPROVAL	1	2	3	4	5	
1									
2									
3									
4									
5									
6									
7									
8									
9									

QC ENGG/SUPERVISOR.:- **OPERATOR:-** **PRD. ENGG/SUPERVISOR.:-**