

<b>ENDURANCE TECHNOLOGIES LIMITED.(TRANSMISSION DIV</b>		<b>ETL</b>	
<b>K-2261, M.I.D.C., WALUJ, AURANGABAD</b>		<b>ETL</b>	
<b>GMM - INSPECTION REPORT</b>			
<b>WORKPIECE NUMBER</b>	199	<b>DATE</b>	27-11-24 11:54:51
<b>MEASUREMENT FROM</b>	44	<b>SAMPLE SIZE</b>	1
<b>PART NAME</b>	GEAR PRIMARY ASSEMBLY		RQC
<b>ETL PART NO.</b>	520FG07902-C		SAPL
<b>MODEL</b>	N2 X LPG 165FG01001-C.		2

A	N	D/B	LT	UT/T	OOT
Rad	8.7719	ARC_3 [ARC/INNER]	-0.1000	0.1000	0.1719
Rad	8.7459	ARC_4 [ARC/INNER]	-0.1000	0.1000	0.1459
Rad	8.5491	ARC_5 [ARC/INNER]	-0.1000	0.1000	
Rad	8.7206	ARC_6 [ARC/INNER]	-0.1000	0.1000	0.1206
Rad	8.6502	ARC_7 [ARC/INNER]	-0.1000	0.1000	0.0502
Rad	8.4586	ARC_8 [ARC/INNER]	-0.1000	0.1000	
Rad	8.5619	ARC_9 [ARC/INNER]	-0.1000	0.1000	
Rad	8.4576	ARC_10 [ARC/INNER]	-0.1000	0.1000	
Rad	8.5336	ARC_11 [ARC/INNER]	-0.1000	0.1000	
Rad	8.5208	ARC_12 [ARC/INNER]	-0.1000	0.1000	
Rnt	0.0631	TRNOUJ_0.070 [PLA_2] [TRNOUJ]		0.0700	
Rnt	0.1626	TRNOUJ_FACE [PLA_3] [TRNOUJ]		0.0700	0.0926
Con	1.0243	CONCEN_2 [CIR_7] [CONCEN]		0.3000	0.7243
Con	1.1478	CONCEN_3 [CIR_8] [CONCEN]		0.3000	0.8478
Con	1.2036	CONCEN_3_HOLE_ID [CIR_11] [CONCEN]		0.2500	0.9526
Con	1.2060	CONCEN_3_HOLE_OD [CIR_12] [CONCEN]		0.2500	0.9560
Con	0.5645	PCD_CONCENTRICITY [PCD_74] [CONCEN]		0.2600	0.3645

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<b>PART NAME</b>	GEAR PRIMARY ASSEMBLY		RQC
<b>ETL PART NO.</b>	520FG07902-C		SAPL
<b>MODEL</b>	N2 X LPG 165FG01001-C.		1

A	N	D/B	LT	UT/T	OOT
Dia	74.0095	PCD_74 [CIRCLE/INNER]	-0.2000	0.2000	
Dia	35.4811	CIR_3 [CIRCLE/OUTER]	-0.0340	-0.0090	
Dia	25.0562	CIR_9 [CIRCLE/INNER]	0.0210	0.0530	0.0032
Rad	47.9909	CIR_8 [CIRCLE/INNER]	-0.2000	0.2000	
Rad	47.8666	CIR_7 [CIRCLE/INNER]	-0.2000	0.2000	
Con	0.0143	CONCEN_1 [CIR_9] [CONCEN]		0.0500	
Per	0.0024	PERP_1 [CYL_1] [PERP]		0.0500	
Dst	45:08:00.8	ANGL_45_1 [LIN_2 - LIN_3] [ANGLB]	-0.20:00.0	0.20:00.0	
Dst	45:56:56.1	ANGL_46_1 [LIN_8 - LIN_5] [ANGLB]	-0.20:00.0	0.20:00.0	
Dst	46:58:46.3	ANGL_46_1 [LIN_5 - LIN_9] [ANGLB]	-0.20:00.0	0.20:00.0	0.38:46.3
Dst	44:07:06.2	ANGL_45_1 [LIN_7 - LIN_2] [ANGLB]	-0.20:00.0	0.20:00.0	-0.32:53.8
Dst	26.0229	DISTB_1 [CIR_9 - POL_12] [DISTB]	-0.1000	0.1000	
Dst	25.3956	DISTB_2 [CIR_9 - POL_13] [DISTB]	-0.1000	0.1000	-0.5044
Dst	26.0157	DISTB_3 [CIR_9 - POL_14] [DISTB]	-0.1000	0.1000	
Wid	21.0113	PAR_1 [PARPLN/INNER]	-0.2000	0.2000	
Wid	18.0869	PAR_2 [PARPLN/INNER]	-0.2000	0.2000	
Wid	21.0607	PAR_3 [PARPLN/INNER]	-0.2000	0.2000	
Wid	18.1166	PAR_4 [PARPLN/INNER]	-0.2000	0.2000	
Wid	21.0271	PAR_5 [PARPLN/INNER]	-0.2000	0.2000	
Rad	8.4222	ARC_1 [ARC/INNER]	-0.1000	0.1000	